

(585) 723-1333
(585) 723-1336
(585) 723-1078 FAX

DRAKE ENGINES, INC.

2285 Ridgeway Avenue
Rochester, New York 14626

1/2 Mile West From
Interstate Route 390

To BAKER AUTOMOTIVE

Date _____

Make CHRYSLER Size 426 Year 1963 Home Phone 254-9853 P.O. # _____

PARTS		LABOR	
8	Pistons <u>ROSS 4.250 STD</u>	<u>705.00</u>	Disassemble and Inspect
1	Rings <u>233 K STD</u>	<u>88.97</u>	Clean - Block - Crank - Parts
	Main Bearings		Valve Job
	Thrust Washers		Guides - Resize - Replace
	Cam Bearing		Mill Heads
	Rod Bearings		Install Seats
16	Valve Seals <u>B45403 + 45443</u>	<u>26.00</u>	Pressure Test
8	Valves - Exhaust <u>P4876 358</u>	<u>136.00</u>	Hone Cylinders + <u>w/Plates</u>
8	Valves - Intake <u>P5244 199</u>	<u>136.00</u>	Sleeve - Cylinder
	Guides		R & R Cam Brgs + Plugs
16	Valve Seals <u>RETAINERS - 15K</u>	<u>101.28</u>	Mill Decks <u>10.710" NDW</u>
16	Valve Springs <u>P5248 848</u>	<u>144.00</u>	Crank - Regrind - Polish
	Valve Shims		Rods - Resize - Check Size
1	Camshaft <u>P4120237</u>	<u>179.00</u>	R & R Pistons on Rods <u>SPECIAL LOCKS</u>
	Valve Lifters		Magnaflux - Block - Crank
	Timing Gears		Regrind Flywheel with Pins 2 Step
	Timing Chains <u>C-3044 CLOYES</u>	<u>93.51</u>	Rebalance Assembly
	Timing Sprockets		<u>NOTCH CYLINDER BORES FOR</u>
1	Rocker Arms <u>SHIM SET</u>	<u>35.01</u>	<u>VALVE CLEARANCE</u>
16	Push Rods		<u>BLEND VALVE BOWLS UNDER</u>
2	Gaskets - <u>CYL. HEAD 859 PT-1</u>	<u>36.56</u>	<u>PISTONS 1 PAIR</u>
8			<u>DRILL & TAP BLOCK FOR HEAD</u>
1	Oil Pump <u>M 63 HV</u>	<u>102.45</u>	<u>PICKUP</u>
1	Oil Pump Pickup <u>P4527 566</u>	<u>23.75</u>	<u>C.C. COMBUSTION CHAMBER</u>
1	Oil Pump Drive <u>P3571071</u>	<u>68.00</u>	<u>DEGREE CAM</u>
1	Soft Plug Kit <u>381-8011 BRASS</u>	<u>11.51</u>	<u>SONIC TEST CYL. WALLS</u>
	Engine Paint		Assembly - S.B. Comp
8	<u>CONNECTING RODS</u>	<u>600.00</u>	TOTAL LABOR
		<u>3487.04</u>	TOTAL PARTS
			SALES TAX
	TOTAL PARTS		

I hereby authorize the above repair work to be done along with the necessary material. All sales are not final and all material remains the property of the seller until paid in full. All warranties null and void if oil is heavier than 30 weight. No outside warranty work permitted without written permission, cost not to exceed original repair. Payment is to be made within 30 days, and if payment is not received the maximum legal rate of interest shall be due by the buyer on any unpaid amount. In default of any payment by purchaser, the seller may take possession of goods without legal process. If seller requires an attorney's services to institute legal action of any kind, in event of default, then buyer agrees to pay attorney's fees of seller. Any parts left more than 90 days may be sold and applied against balance due. Absolutely no guarantee given on products used for racing. We are not responsible for bad castings due to factory flaws, mishandling beyond our control or conditions of wear beyond initial appearance. Signor agrees to invoice terms.

X _____

Deposit \$ 2000 # 5098 11-26-2004

2400 # 5451 11-28-2005

(585) 723-1333
(585) 723-1336
(585) 723-1078 FAX

DRAKE ENGINES, INC.

2285 Ridgeway Avenue
Rochester, New York 14626

1/2 Mile West From
Interstate Route 390

To BAKER AUTOMOTIVE

Date _____

Make CHRYSLER

Size 426

Year 1963

Home

Phone Work 254 7843 P.O. # _____

PARTS		LABOR	
1 FACTORY COVER 1218	17.36	CUT DOWN VALVE GUIDES	
1 5KH 1214	20.73	FOR SEALS	75.00
1 TIMING COVER GASKET-SEAL	14.62	SET VALVE SPRING HEIGHTS	75.00
1 BS-40240 REAR SEAL	22.00	INSTALL HEADS ON BLOCK	
1 SPECIAL REAR SEAL BRIDGE	83.50	AND SCRIBE FOR RELIEFS	75.00
SHIPPING	8.97	REMOVE OIL PAN BATTLE	
2 OIL PAN GASKETS 1834	55.50	TO CLEAN OUT SAND, GLASS	
1 VS 50145 R	15.21	BEAD RUST	75.00
OIL PAN BOLT SET	14.85	GLASS BEAD RULZ OFF CRANK	37.50
1 N.O.S. FUEL PUMP PUSH ROD	8.75	FINAL CLEAN BLOCK	56.25
A.R.P. MAIN STUD KIT	72.60	SHIM ROCKERS ARMS/STAPES	
CAM BOLT & WASHER PRG.	3.56	FOR LIFTER PRE-WORD	75.00
1 P 5244036 CRANK SHANGER	4.39	STRIP MANIFOLD OF PAINT	
1 P 5249562 BALANCER BOLT & W	6.15	AND OLD OIL	250.00
1 OIL FILTER - WIX	7.96	STRIP VALVE COVERS	75.00
QTS. OIL & E.O.S.		EPDXY OIL PAN AND VALVE	
ADDITIVE	20.00	COVER DENTS AND RUST	
1 440 WRIST PIN	8.22	HOLDS 3 HPS	225.00
1 TOWER SWIFT BUSHING	7.50	PAINTING AND ASSEMBLY	
	394.07	TIME 11-30, 12-1, 12-2	225.00
PAGE #1	2487.04	PRE-OIL ENGINE AND	
	2881.11	PAINT ON STAND	112.50
1 P 4120751 PAINT + SHIPPING	87.00		1356.25
	2963.11		
		PAGE #1	1535.00
		Assembly - S.B. Comp	375 + 212.50
		TOTAL LABOR	3478.75
		TOTAL PARTS	2963.11
			6441.86
		8% SALES TAX LESS DEPOSITS	5500.00
TOTAL PARTS			\$ 941.86

I hereby authorize the above repair work to be done along with the necessary material. All sales are not final and all material remains the property of the seller until paid in full. All warranties null and void if oil is heavier than 30 weight. No outside warranty work permitted without written permission, cost not to exceed original repair. Payment is to be made within 30 days, and if payment is not received the maximum legal rate of interest shall be due by the buyer on any unpaid amount. In default of any payment by purchaser, the seller may take possession of goods without legal process. If seller requires an attorney's services to institute legal action of any kind, in event of default, then buyer agrees to pay attorney's fees of seller. Any parts left more than 90 days may be sold and applied against balance due. Absolutely no guarantee given on products used for racing. We are not responsible for bad castings due to factory flaws, mishandling beyond our control or conditions of wear beyond initial appearance. Signor agrees to invoice terms.

X _____ Deposit \$ _____